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D3912-3

Job Sheet 184065



Part No: D3912-3

Job Qty: 20 ea

Part Name: Eyebolt Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Machining-2		SBL 18/10/23
100	Bandsaw	20 pcs	11/9/18	11/9/18	0.00	0.40	Bandsaw1		SBL 18/10/23
110	CNC Vertical Machining	20 pcs	11/9/18	11/9/18	0.19	14.18	HAAS1-4		SBL 18/10/23
120	QC	20 pcs	11/9/18	11/9/18	0.00	0.00	QC2 Machining-2		SBL 18/10/23
130	QC	20 pcs	11/9/18	11/9/18	0.00	0.00	QC8 Machining-2		SBL 18/10/23
160	Packaging	20 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2		mmml 18/10/23
170	QC21-SA	20 Ea	11/9/18	11/9/18	0.00	0.00	QC21		OCT 29 2018

Part Op 100 - CUT BLANK 2.50" LONG
Descriptions: 110 - MACHINE AS PER FOLIO FA870 AND DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X1.000	M303B1.000 X 1.000	4.1600 ft (.208 ea) 8, 300	90-Start up Operation	+ 5075054 X 3/6 5113505 X 5/10

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X1.000	4	27	0

Part Specifications

Specifications could not be found.

Plex 10/2/18 11:30 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS			
		Part: D3912-3 Job No: 184065 Serial No/Batch: S120446 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 10/23/18 Container No: S120446 Dart Aerospace Ltd. 1270 Aberdeen Street Hawthorn, VIC 3122 Australia TEL: +61 3 932 5200 Email: sales@dartaero.com www.dartaerospace.com			
		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
		MRB (QSI042) Approval			
		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			

Root Cause			FAULT CATEGORY		
Environment	☐	No Re-verification	☐	Pressure/Forced	☐
Design	☐	Operator	☐	Bending	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐
Material	☐	Use for Testing	☐	Cuffs	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐
Past Expiry Date	☐	Manufacturing Process	☐		☐
Misidentified	☐	Past Due	☐	OTHER :	☐

